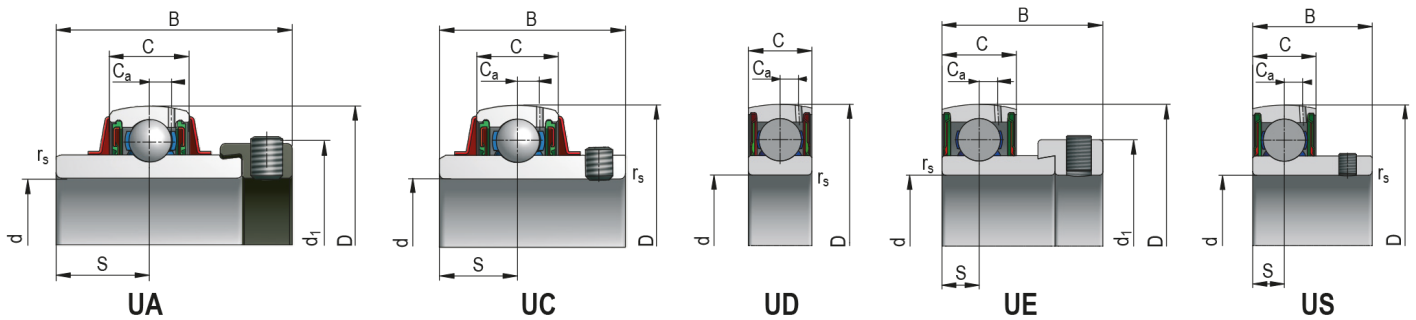


Insert ball bearings



Bearing Designation **UC204S**

Dimensions (mm)

d	20	r _s min	1,5
D	47	d ₁ max	-
B	31	S	12,7
C _s	16	C _a	4,4

Basic Load Rating (kN)

C	12,79
C ₀	6,58

Radial Clearance C3 (mm)

min	0,012
max	0,028

Weight [kg] 0,160

Tolerance Symbols and Their Meaning

d	nominal bore diameter	H_4	rated height of spherical-roller bearing
d_1	nominal diameter of larger theoretical tapered bore diameter	Δ_{Bs}	inner ring single width deviation
d_2	nominal diameter of the shaft washer of double direction thrust bearings	Δ_{Cs}	outer ring single width deviation
Δ_{ds}	deviation of single bore diameter from nominal	Δ_{Ts}	bearing single width deviation (total)
Δ_{dmp}	mean cylindrical bore diameter deviation in single radial plane (for tapered bore Δ_{dmp} is valid for theoretical bore diameter)	Δ_{T1s}	cone sub-unit effective width deviation
Δ_{d1mp}	deviation of mean larger theoretical diameter of tapered bore	Δ_{T2s}	cup sub-unit effective width deviation
Δ_{d2mp}	mean shaft washer bore diameter deviation of double direction thrust bearings in single radial plane	Δ_{Hs}	height deviation of single direction axial bearings from nominal value
V_{dp}	single bore diameter variation in single radial plane	Δ_{H1s}	height deviation of single direction axial ball bearings with sphered housing washer from nominal value
V_{dmp}	mean cylindrical bore diameter variation	Δ_{H2s}	height deviation of double direction axial bearings from nominal value
V_{d2p}	shaft washer bore diameter variation of double direction thrust bearings in single radial plane	Δ_{H3s}	height deviation of double direction axial ball bearings with sphered housing washer from nominal value
D	nominal outside diameter	Δ_{H4s}	height deviation of axial spherical-roller bearing from the rated value
Δ_{Ds}	deviation of single outside diameter from the nominal dimension	C	outer ring nominal width
Δ_{Dmp}	mean outside cylindrical surface diameter deviation in single plane	V_{Bs}	inner ring single width variation
V_{Dp}	single outside cylindrical surface diameter variation in single radial plane	V_{Cs}	outer ring single width variation
V_{Dmp}	mean outside cylindrical surface diameter variation	K_{ia}	radial runout of assembled bearing inner ring
B	inner ring nominal width	K_{ea}	radial runout of assembled bearing outer ring
T	total nominal width of tapered roller bearings	S_i	shaft washer raceway axial runout
T_1	nominal effective width of cup sub-unit	S_e	housing washer raceway axial runout
T_2	nominal effective width of cone sub-unit	S_{ia}	inner ring flat seat face axial runout of assembled bearing
H	rated width of unidirectional axial bearing	S_{ea}	outer ring flat seat face axial runout of assembled bearing
H_1	rated height of unidirectional ball axial bearing including the body ring	S_d	flat seat face axial runout
H_2	rated height of bidirectional axial bearing	S_D	runout of outside cylindrical surface towards outer ring face
H_3	rated height of bidirectional axial ball bearing including body rings	S_s	runout of supporting face towards seat face for single row tapered roller bearings